



Dundalk LeisureCraft

Luna Sauna

Assembly Instructions



Start by removing all protective film from the stainless steel pieces before installation.



Install the floor plate centered between the benches at the back wall.



Using 2 people, place the Harvia M3 Heater centered on the floor plate.



Insert the adapter pipe on the back of the stove as a guide.
Slide it up against the back wall.

This is to find the placement for the hole you will soon cut out.



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Using a pencil or pen, trace around the outside of the adapter pipe.



Measure out 1" (25mm) past your circle and draw another line.
This will be the line you cut out so the chimney pipe will fit through.



Start a hole inside your circle with a drill bit or other method, then use a reciprocating saw to cut out the circle as neat as possible.



Install the back wall shield centered over chimney hole with 1 ½" (38mm) screws.



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Connect the short chimney connector to the adapter pipe using the stainless steel screws provided with the chimney kit.



Slide the short Chimney connector through the hole and insert the chimney adapter into the back of the stove.



On the outside of the sauna, level up the chimney connector and then attach the chimney cover plates using 1 ½" (38mm) screws ensuring halves are level.

****Top Plate should overlap the bottom plate.***



Insert the "T" connector to the short connector ensuring it is straight.

Secure with provided screws.



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Attach middle chimney connector to the "T" with provided screws.



Attach rain guard to top chimney piece and secure with provided screws.



Wrap the chimney support strap around chimney and use the provided nut and bolt to secure.

****Snug up only hand tight***



Attach chimney support braces to the sauna using 1 ½" (38mm) screws.

Ensure not to screw into any seams.



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Tighten up the chimney support brackets with a 7/16" (11mm) socket or wrench until snug.



Attach chimney top onto chimney and secure with provided screws.



Connect the stove handle to the door with the 2 provided screws.



*** Rinse the rocks with water before placing in heater.**

Carefully place the rocks loosely so that the air can circulate through the heater.

**Congratulations on the installation of your
Harvia M3
Wood Burning Heater!**